hermetically sealing the insulating chamber by applying a primary sealant into the outwardly-facing channel; the primary sealant being applied after then outwardly-facing channel is formed; the primary sealant extending entirely across the channel from the first glazing sheet to the second glazing sheet; and

applying a secondary sealant into the outwardly-facing channel after at least a portion of the primary sealant is applied.

Please capicel claims 4 and 7 without prejudice or disclaimer.

19. (Twice amended) A method for sealing an insulating glazing unit having first and second glazing sheets spaced apart by a spacer disposed inward of the perimeters of the glazing sheets to form an outwardly-facing channel; the insulating glazing unit having an insulating chamber disposed inward of the spacer between the glazing sheets; the method comprising the steps of:

hermetically sealing the insulating chamber by applying a primary sealant entirely across the channel disposed adjacent the spacer and glazing sheets; the primary sealant being applied after the outwardly-facing channel is formed; the primary sealant forming a continuous seal that extends from the first glazing sheet to the other glazing sheet; and

applying a secondary sealant in the outwardly-facing channel over the primary sealant; the secondary sealant being different from the primary sealant; the secondary sealant being disposed entirely across the channel and forming a continuous seal that extends from the first glazing sheet to the other glazing sheet.

26. (Twice amended) A method of forming an insulating glazing unit comprising the steps of:

providing a first glazing sheet having a first perimeter;

connecting a spacer to the first glazing sheet with an adhestive; the spaced being located at a location spaced inwardly from the first perimeter,

providing a second glazing sheet having a second perimeter;

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connecting the second glazing sheet to the spacer with an adhesive such that the spacer is disposed at a location inwardly from the second perimeter whereby an outwardly-facing channel is formed between the glazing sheets and the spacer and an insulating chamber is formed inwardly of the spacer between the glazing sheets;

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applying a primary sealant into the outwardly-facing channel to hermetically seal the insulating channel; the primary sealant being applied after the outwardly-facing channel is formed; and

applying a secondary sealant over the primary sealant.

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when the spacer is connected to the first and second glazing sheets.

Please and new claim 30.



30. The method of claim 26, further comprising the step of providing a spacer in the form of a flexible foam-bodied spacer.